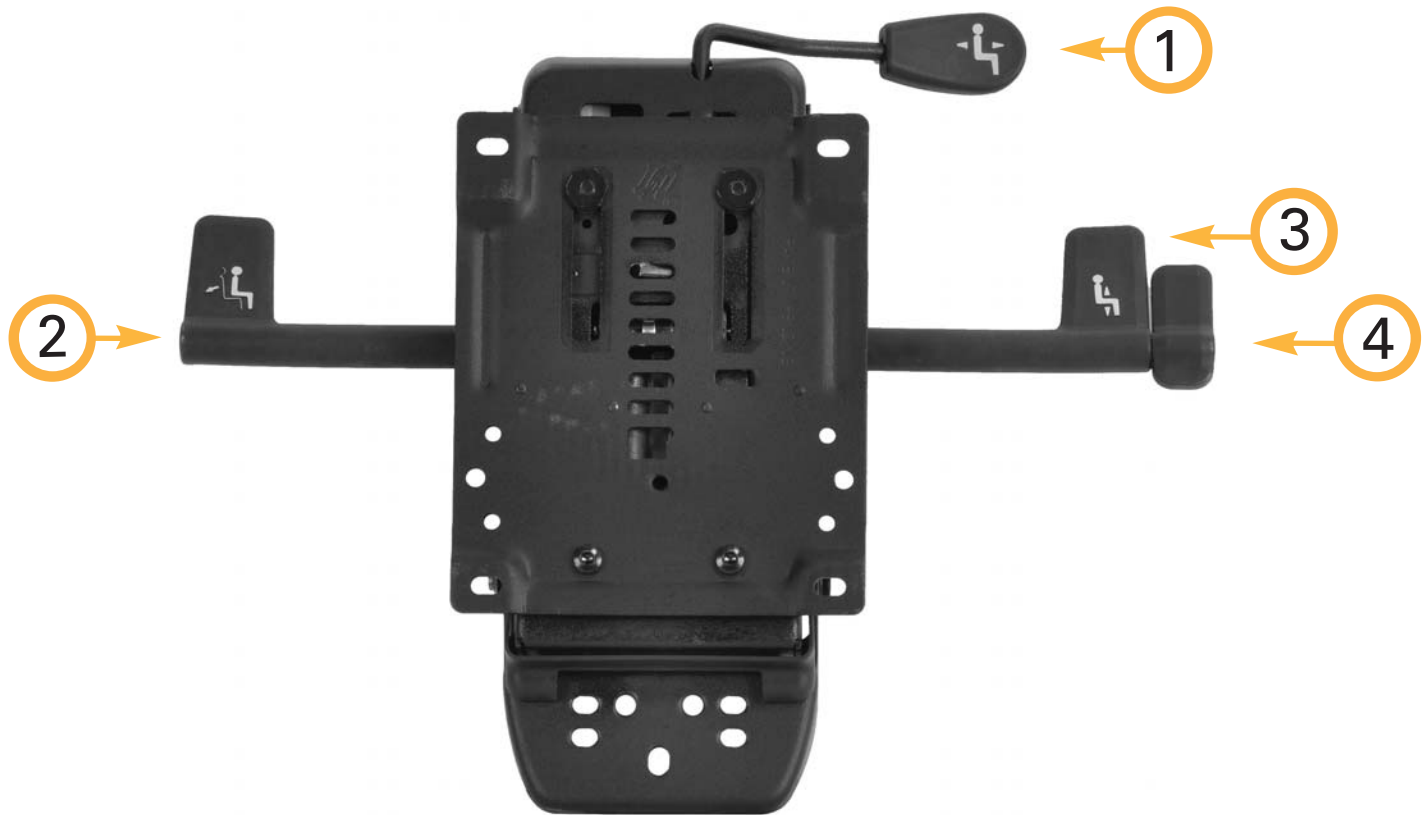




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Q24 Mechanism Instructions



- ① **Adjustable Seat Depth:**
Lift lever up to allow for adjustment of seat forward & back. To lock seat in desired position, push lever back down.
- ② **Synchro Tilt Limiter Adjustment:**
Push lever down one click to release lock.
First position (UP): Locked
Second position (MIDDLE): 12° Tilt
Third position (BOTTOM): 20° Tilt
- ③ **Pneumatic Lift Adjustment:**
Lift tab up to adjust seat height
- ④ **Tension Adjustment (2-position):**
Rotate tab (145° clockwise rotation) for lighter tension.

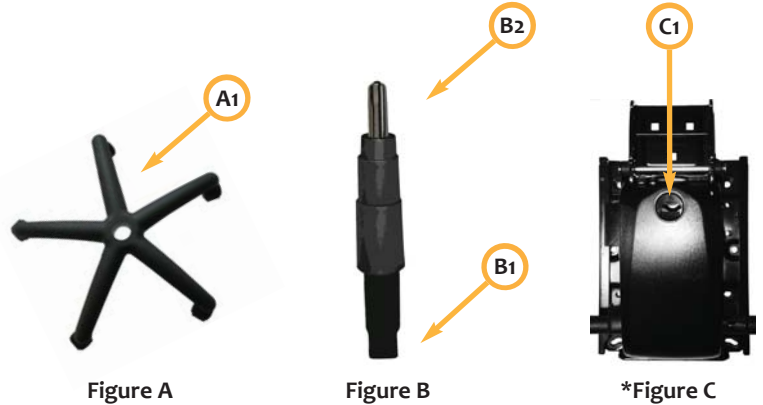
All adjustments are made while seated.



Q24 Assembly Instructions

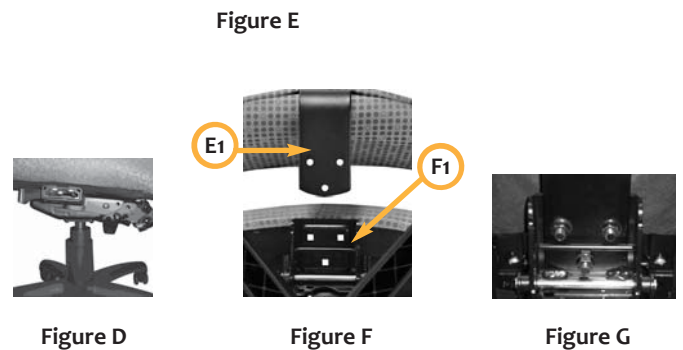
Step 1

- ① Place Base and Caster Assembly (Figure A) on carpeted floor.
- ② Insert Pneumatic Cylinder (Figure B) Into Base (Figure A) by inserting tapered end (B1).
- ③ Place the seat assembly on the Pneumatic Cylinder (Figure B) by inserting the Pneumatic Cylinder Activator (B2) into the opening (C1) of the mechanism (*Figure C).
*Actual Q24 mechanism not shown, opening is similar.
- ④ Apply pressure for a secure fit.



Step 2

- ⑤ At the completion of step 1, the bottom of the chair assembly should look like figure D.
- ⑥ Lay Seat Assembly on a carpeted floor as shown in Figure F.
- ⑦ Take Backrest (Figure E) and slide Backrest Bar (E1) into slot (F1) until the three holes line up for the bolts to be dropped down through the back bar. Nuts attach on the bottom of the seat.
- ⑧ Hand tighten the nuts securely on all 3 bolts (Figure G) before tightening with Wrench provided.



Ratchet Back - Lift back all the way up to release ratchet mechanism. Push back all the way down to activate. Lift back up slowly for 7 locking positions. Not available on Grid or Jay Series.