



Q25 Mechanism Instructions



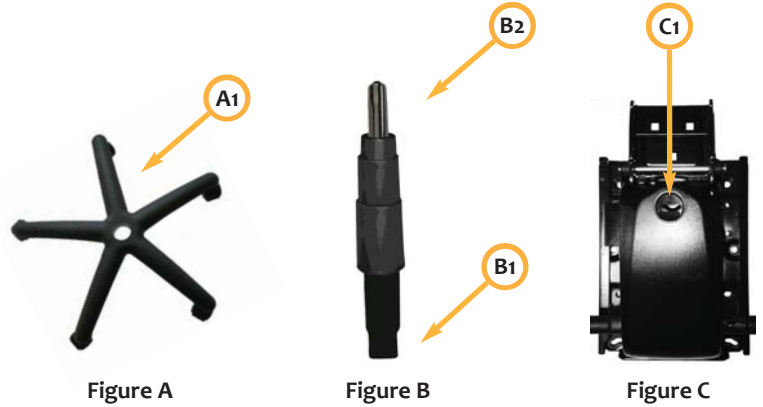
- ① **Tilt Lock Adjustment:**
Turn Forward (Clockwise) to release lock and tilt freely.
Turn Rearward (Counter Clockwise) to lock tilt position.
- ② **Pneumatic Lift Adjustment:**
Lift tab up to adjust seat height
- ③ **Tension Adjustment:**
Pull the handle out away from the seat, then turn the handle forward to tighten, or rearward to loosen.



Q25 Assembly Instructions

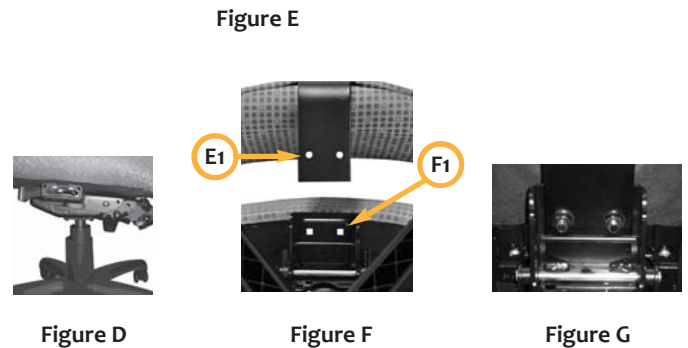
Step 1

- ① Place Base and Caster Assembly (Figure A) on carpeted floor.
- ② Insert Pneumatic Cylinder (Figure B) Into Base (Figure A) by inserting tapered end (B1).
- ③ Place the seat assembly on the Pneumatic Cylinder (Figure B) by inserting the Pneumatic Cylinder Activator (B2) into the opening (C1) of the mechanism (Figure C).
- ④ Apply pressure for a secure fit.



Step 2

- ⑤ At the completion of step 1, the bottom of the chair assembly should look like figure D.
- ⑥ Lay Seat Assembly on a carpeted floor as shown in Figure F.
- ⑦ Take Backrest (Figure E) and slide Backrest Bar (E1) into slot (F1) until the three holes line up for the bolts to be dropped down through the back bar. Nuts attach on the bottom of the seat.
- ⑧ Hand tighten the nuts securely on the 2 bolts (Figure G) before tightening with Wrench provided.



Ratchet Back - Lift back all the way up to release ratchet mechanism. Push back all the way down to activate. Lift back up slowly for 7 locking positions. Not available on Grid or Jay Series.